

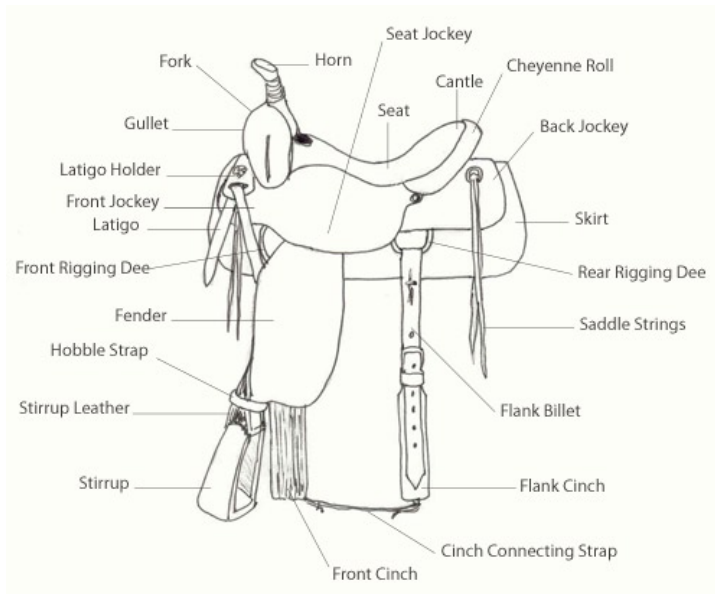
Chem Tac, Inc.

SADDLES

Summer 2010



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BARS:

There are four different styles of bars available.

- A. **Regular:** Designed with a double stirrup leather groove on the bottom of the bar.
- B. **Arizona:** A heavier bar recommended for steer roping and heavy usage. These bars are made with single stirrup leather groove on bottom of the bar giving extra strength, but still enabling the stirrup leather to fit well.
- C. **Arab-Flare Bars:** Any style of tree can be made with shorter bars to fit an Arabian.
- D. **Mule Bars:** Bars designed to fit mules can be ordered for any style tree.

In addition to fitting a horse well, all of the above bars are usually built up in the front of the seat with a smaller rise. The small triangular-shaped block gives a more streamlined effect, but can be removed to create a level or balanced ride tree.

GULLET WIDTHS & ANGLES:

There are generally four different gullet widths to fit the withers and backs of different size horses.

1. **Regular** 6".
2. **Semi-Quarter Horse** 6 ½".
3. **Quarter Horse** 6 ¾".
4. **Full Quarter Horse** 6 ½" or 7" and a wider bottom bar spread.

CANTLE:

There are many different types of cantles being used today, but the most common styles are:

1. **Regular Oval** – Is the most widely used cantle today. It usually comes 3 ½" high.
2. **Comfort** – Is squared up on the corners with a slight dip in the center. It gives more support for the rider and is usually 3" high.
3. **Shovel** – Was the style at the turn of the century. It comes with a straight or beveled edge, and is usually 4 to 6 inches high and no wider than 12 ½".

The dish in a cantle will vary in size from 0 to 2", in ¼ increments.



BARREL SADDLE

CTI-24329-5

14-1/2" seat

CTI-24329-6

15-1/2" seat

TREE: Semi Quarter Horse Bars, Rawhide
CANTLE: 5" with Rawhide Cheyenne Roll
HORN: 3" x 2"
SWELL: 12"
STIRRUPS: 2" Rawhide covered
DESCRIPTION: Barrel racing leather saddle, chestnut color and Equi-suede seat. Stainless steel hardware with 7/8 rigging position. Skirt size is 24" long x 12" deep. Fenders are 19-1/2" x 7-1/2". Weighs approximately 23.5 lbs.



YOUTH SADDLE

CTI-24374-1

12"

CTI-24374-2

13"

SEAT: 12" and 13"
TREE: Semi Quarter Horse Bars
CANTLE: 4"
HORN: 3" x 2" Leather covered
SWELL: 12"
STIRRUPS: 2"
WEIGHT: 19 lbs., approximately
DESCRIPTION: Half breed tooling, 1/2 basket weave, 1/2 grain out. Quality leather with suede seat. 7/8 position rigging. Skirt size is 20" long by 8" deep.



ALL AROUND SADDLE

CTI-24375-1

15"

CTI-24375-2

16"

CTI-24375-3

17"

SEAT: 15", 16" and 17"
TREE: Full Quarter Horse Bars, Rawhide
CANTLE: 4" with 2" cantle binding
HORN: 3" x 2" Leather covered
SWELL: 12-1/2" width
STIRRUPS: 2" Leather covered
DESCRIPTION: Made only with premium selected hides with Equi-Suede seat, It features hand tooled borders, 7/8 position rigging, Rawhide Cheyenne Roll and double skirt fleece lined. Skirt size is 25-1/2" long x 12" deep. Fenders are 19-1/2" x 7-1/2". Stainless steel hardware.



BROWN SEAT INSET

BARREL SADDLE, BASKET TOOLED AND ROUGH OUT
CTI-24328 Barrel Saddle, 13-1/2", Brown Seat
CTI-24328-1 Barrel Saddle, 14-1/2", Brown Seat
CTI-24328-2 Barrel Saddle, 15-1/2", Brown Seat

CTI-24328-4 Barrel Saddle, 13-1/2", Black Seat
CTI-24328-5 Barrel Saddle, 14-1/2", Black Seat
CTI-24328-6 Barrel Saddle, 15-1/2", Black Seat



BLACK SEAT INSET



BARREL RACER SADDLE
FLORAL/WAFFLE PATTERN
CTI-650-15 15"

Youth Saddles



CTI-1040-12 **12"**

CTI-1040-13 **13"**



CTI-1040-12 **12"**

CTI-1040-13 **13"**



CTI-180

8" Pony Saddle

Youth Saddles



CTI-504-13

13"



CTI-629-12
CTI-629-13

12"
13"



CTI-623AA-14

14"



CTI-729-13

13"

Adult Saddles



CTI-2600-14 14"
CTI-2600-15 15"
CTI-2600-16 16"



CTI-318-16 16"



CTI-723-14 14"



CTI-319-16 16"

Adult Saddles



CTI-574-16

16"



CTI-622-16

16"



CTI-623-16

16"



CTI-625-15

15"

Top Quality Handmade Saddles



<i>CTI-8050-15</i>	<i>15"</i>
<i>CTI-8050-155</i>	<i>15-1/2"</i>
<i>CTI-8050-16</i>	<i>16"</i>